Spinner hanger shot blast machine double door

Suitable for blasting and shot peening of castings, forged, stamped, welded assemblies, etc. It can operate with steel shot and optionally with an steel grit.





General features

- Built-in resistant steel.
- Works with fast production cycles.
- Reduces the blasting time.
- Guarantees a higher uniformity in the blasting parts, even in the more complexes one.



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Component features

- Compact exhaustion system: it uses filters with a non-woven polyester cartridges. Equipped with automatic cleaning through the pulsing jet. Meet the main ambient standards.
- Exclusively patented blast wheels: reduce the time of blasting, being more productive than similar machines or even with an oscillating hook.
- Two service doors: with manual opening and structure welded over the bearing.

Command panel: mounted in an armored enclosure, meets the standards for the sector and its equipped with a friendly interface.

Optionals

- Blast wheel frequency inverter.
- · Vibratory or rotative sieve.
- Tool steel lining to operate with steel grit.

Specifications

Model	Hook capacity	Number of blast			Recomended dust collector	Dimensions				
		wheel	HP	Kw	(model)	a (Ø)	b	С	d	е
GM-0610-2.7.5	770 lb	2	10	7,5	BMF-02H	1' 11 5/8"	3' 3 3/8"	13' 11 5/16"	8' 6 3/8"	11' 3 7/8"
GM-0914-2.11	1100 lb	2	15	11	BMF-04H	2' 11 7/16"	4' 7 1/8"	16' 4 7/8"	14' 1 5/16"	14' 6"
GM-1218-2.11	1100 lb	2	15	11	BMF-04H	3' 11 1/4"	5' 10 3/4"	18' 6 7/16"	15' 1 1/8"	18' 1/2"
GM-1218-3.11	1100 lb	3	15	11	BMF-04H	3' 11 1/4"	5' 10 3/4"	18' 6 7/16"	15' 1 1/8"	18' 1/2"
GM-1520-3.11	2200 lb	3	15	11	BMF-04H	4' 11"	6' 6 3/4"	21' 6 5/8"	15' 11"	25' 1 3/16"
GM-1530-4.11	2200 lb	4	15	11	BMF-06H	4' 11"	9' 10 1/8"	24' 7 1/4"	16' 8 3/4"	25' 9"

^{*} Data for operation at 60hz. At 50hz the volume of abrasive propelled is about 20% higher.





